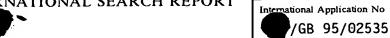


(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	FOR FURTHER see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.			
PBA/D087416PW0	ACTION			
International application No.	International filing date(day/month/year)	(Earliest) Priority Date (day/month/year)		
PCT/GB95/02535	27/10/95	27/10/94		
Applicant				
INNOVATIVE TECHNOLOGIES L	IMITED et al.			
This international search report has been according to Article 18. A copy is being t	prepared by this International Searching Auth	nority and is transmitted to the applicant		
This international search report consists of X It is also accompanied by a cop	of a total of 3 sheets. y of each prior art document cited in this repo	ort.		
1. Certain claims were found unsea	rchable (see Box I).	•		
2. Unity of invention is lacking (see	e Box II).			
3. The international application co international search was carried	ontains disclosure of a nucleotide and/or amino lout on the basis of the sequence listing	acid sequence listing and the		
	with the international application.			
furnished by the applicant separately from the international application,				
	but not accompanied by a statement to t matter going beyond the disclosure in th	the effect that it did not include the international application as filed.		
Tra	inscribed by this Authority			
4. With regard to the title, X the	text is approved as submitted by the applican	ıt.		
	text has been established by this Authority to			
5. With regard to the abstract,				
X the	text is approved as submitted by the applican			
the Ro	text has been established, according to Rule 3 x III. The applicant may, within one month fr	38.2(b), by this Authority as it appears in rom the date of mailing of this international		
sea	rch report, submit comments to this Authorit	у.		
6. The figure of the drawings to be pub		None of the figures.		
	suggested by the applicant. cause the applicant failed to suggest a figure.			
1 —	cause this figure better characterizes the invent	tion.		



A. CLASSIFICATION OF SUBJECT MATTER IPC 6 A61L15/28 A61L15/60

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 A61L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Х	FR,A,2 663 229 (BROTHIER LABORATOIRES) 20 December 1991 see claims	1
X	EP,A,O 227 955 (UNIV STRATHCLYDE) 8 July 1987 see claims; figure 1	1
A	EP,A,O 431 479 (HOECHST JAPAN) 12 June 1991 see claims	1-22
A	EP,A,O 477 979 (SUNFIBRE CO LTD ;UNIV TOTTORI (JP)) 1 April 1992 see claims	1-22
	-/	

 Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed 	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family
Date of the actual completion of the international search 28 February 1996	Date of mailing of the international search report
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer ESPINOSA, M

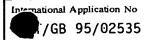
Х

Form PCT/ISA/210 (second sheet) (July 1992)

1

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.



		/GB 95/02535
C.(Continua	tion) DOCUMENTS CONSIDERED TO BE RELEVANT	
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP,A,O 302 536 (SQUIBB & SONS INC) 8 February 1989 see figure 1; examples	1-22
	•	

1

ation on patent family members

International Application No I/GB 95/02535

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
FR-A-2663229	20-12-91	NONE	
EP-A-0227955	08-07-87	AU-B- 575298 AU-B- 1724983 CA-A- 1212879 DE-A- 3378185 EP-A,B 0099758 JP-A- 59082855	28-07-88 31-01-85 21-10-86 17-11-88 01-02-84 14-05-84
EP-A-0431479	12-06-91	JP-C- 1856000 JP-A- 3176064 AU-B- 6771790 CA-A- 2031461	07-07-94 31-07-91 13-06-91 06-06-91
EP-A-0477979	01-04-92	JP-A- 4138169	12-05-92
EP-A-0302536	08-02-89	AU-B- 569031 AU-B- 1356583 CA-A- 1220422 DE-A- 3382538 DE-A- 3382643 EP-A,B 0092999 IE-B- 60457 JP-B- 6013045 JP-A- 58190446 US-A- 4538603 US-A- 4728642	21-01-88 27-10-83 14-04-87 07-05-92 24-12-92 02-11-83 13-07-94 23-02-94 07-11-83 03-09-85 01-03-88

PCT/GB95/02535

PATENT COOPERATION TREA

PCT	From the INTERNATIONAL BUREAU
NOTIFICATION OF ELECTION	
(PCT Rule 61.2)	United States Patent and Trademark Office (Box PCT)
	Washington D.C. 20231 United States of America
Date of mailing (day/month/year) 04 June 1996 (04.06.96)	in its capacity as elected Office
International application No. PCT/GB95/02535	Applicant's or agent's file reference PBA/D087416PWO
International filing date (day/month/year) 27 October 1995 (27.10.95)	Priority date (day/month/year) 27 October 1994 (27.10.94)
Applicant QIN, Yimin et al	
In the demand filed with the International Prelimir 15 May 1996 in a notice effecting later election filed with the Int 2. The election X was was not was not was not was not was 2.2(b).	6 (15.05.96)
The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland	Authorized officer Ann Bardini

Form PCT/IB/331 (July 1992)

Facsimile No.: (41-22) 740.14.35

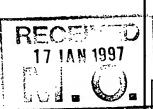
Telephone No.: (41-22) 730.91.11

From the INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

PCT

ATKINSON, Peter 28 Rec'd PCT/PTO \$1 AUG 1996

MARKS & CLERK Sussex House 83-85 Mosley Street MANCHESTER M2 3LG GRANDE BRETAGNE



NOTIFICATION OF TRANSMITTAL OF INTERNATIONAL PRELIMINARY **EXAMINATION REPORT**

(PCT Rule 71.1)

Date of mailing (day|month|year)

1 5. 01 97

IMPORTANT NOTIFICATION

Applicant's or agent's file reference PBA/D087416PWO

International filing date (day/month/year)

Priority date (day|month|year)

PCT/GB 95/02535

International application No.

27/10/1995

27/10/1994

Applicant

INNOVATIVE TECHNOLOGIES LIMITED et al.

- The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international 1. preliminary examination report and its annexes, if any, established on the international application.
- 2. A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- 3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

4. REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices)(Article 39(1))(see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

Name and mailing address of the IPEA/

European Patent Office

D-80298 Munich Tel. (+49-89) 2399-0, Tx: 523656 cpmu d Fax: (+49-89) 2399-4465

Authorized officer

J. Thomaton-Bon Trilija

Telephone No.

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WIPO				PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agen.'s file reference	FOR FURTHER ACTION	See Notifica Preliminary	tion of Transmittal of International Examination Report (Form PCT/IPEA/416)	
PBA/D087416PWO nternational application No.	International filing date (d	lavimonthivear)	Priority date (day/month/year)	
		27/10/1994		
PCT/GB 95/ 02535 nternational Patent Classification (IPC)	27/10/1995	PC	27/10/1334	
incernational raterit classification (11 5)	A61L15/28			
Applicant			9	
INNOVATIVE TECHNOLOGIES	LIMITED et al.			
1. This international preliminary ex	xamination report has been pre	pared by this Inter	national Preliminary Examining	
Authority and is transmitted to	the applicant according to Artic	cle 36.		
2. This REPORT consists of a to	ital of sheets, inclu	ding this cover she	et.	
been amended and are the (see Rule 70.16 and Section	basis for this report and/or she n 607 of the Administrative Ins	eets containing rect	ion, claims and/or drawings which have difications made before this Authority e PCT).	
These annexes consists of a total				
3. This report contains indications	and corresponding pages relati	ng to the following	g items:	
I X Basis of the report				
II Priority				
III Non-establishment o	of opinion with regard to novelt	ty, inventive step a	nd industrial applicability	
IV Lack of unity of inv				
V Reasoned statement citations and explana	under Article 35(2) with regard ations supporting such statemen	I to novelty, invent nt	tive step or industrial applicability;	
VI Certain documents of	ited			
VII Certain defects in th	s in the international application			
VIII Certain observations	s on the international application			
				
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Date of submission of the demand	[]	Date of completion	of this report	
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15/05/1996			1 5. 01. 97	
Name and mailing address of the IPEA/	,	Authorized officer		
European Patent Office				
D-80298 Munich Tel. (+49-89) 2399-0, Tx: 5 Fax: (+49-89) 2399-4465	23656 epmu d	Male	Services Control	
Form PCT/IPEA/409 (cover sheet) (January	Pary 1994) (24/07	1/1996)		

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

Intern. application No.
PCT/GB95/02535

 This report has been drawn up on the basis of (Replacement of the in response to an invitation under Article 14 not annexed to the report since they do not contain a 	cement sheets which have been furnished to the receiving are referred to in this report as "originally filed" and are mendments.):
[] the international application as originally fi	led.
pages	, as originally filed,, filed with the demand,, filed with the letter of,, filed with the letter of,
[x] the claims, Nos	, as originally filed,, as amended under Article 19,
sheets/fig	, as originally filed,, filed with the demand,, filed with the letter of,, filed with the letter of
2. The amendments have resulted in the cancellation of: [] the description, pages [] the claims, Nos [] the drawings, sheets/fig	······································
3. [] This report has been established as if (some of) the considered to go beyond the disclosure as filed (R	ne amendments had not been made, since they have been

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

Intern. application No.
PCT/GB95/02535

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step and industrial applicability; citations and explanations supporting such statement			
1. STATEMENT	·		
Novelty (N)	Claims 1-18Claims	YES	
Inventive Step (IS)	Claims 1-18	YESNO	
Industrial Applicability (IA)	Claims 1-18	YESNO	

2. CITATIONS AND EXPLANATIONS

 Document D1 (FR-A-2,663,229) discloses on age 2 lines 6 to 15 a dressing with two layers. It is assumed that the "first" layer is the one in contact with the wound. A third layer (film) is not disclosed.

Similarly for EP-A-0,227,955 which discloses a two layer dressing.

The problem to be solved by the present application is the removal of fluid from a wound site. This is achieved by the use of two layers with a different hydrophilicity and a film layer. It is clear from D1, page 2 lines 6 to 15 that this general principle is known to the skilled man. The additional third layer however which further facilitates healing process is not indicated in the cited prior art. The features of this layer disclosed on page 7 of the present description would not have been obvious in advance. Hence the claims meet the requirements of Article 33 PCT.

CLAIMS

- 1. A wound dressing comprises in combination
 - (i) a first wound contact layer which preferably has a positive effect on the healing of the wound,
 - (ii) a second layer of greater hydrophilicity than the first layer, and
 - (iii) a breathable film having an increased MVTR capability in the presence of liquid water as compared to moisture vapour alone.
- 2. A dressing as claimed in claim 1 wherein the hydrophilicity of layer (ii) is at least twice that of layer (i).
- 3. A dressing as claimed in claim 2 wherein the hydrophilicity of layer (ii) is 3 to 5 times that of layer (i).
- 4. A dressing as claimed in any one of claims 1 to 3 wherein layer (i) has a thickness of 50 to 1,000 microns.
- 5. A dressing as claimed in any one of claims 1 to 4 wherein layer (i) is one which provides for clotting via agglutination of red cells.
- 6. A dressing as claimed in any one of claims 1 to 4 wherein the layer (i) is one which is capable of debriding the wound.
- 7. A dressing as claimed in any one of claims 1 to 4 wherein layer (i) delivers a component to the wound.

- 8. A dressing as claimed in any one of claims 1 to 4 wherein layer (i) comprises calcium alginate, zinc alginate, silver alginate, chitosan, pectin, silver N.O-carboxymethyl chitosan, silver O-carboxymethyl chitosan or a dehydrated hydrogel.
- 9. A dressing as claimed in any one of claims 1 to 8 wherein layer (ii) is a woven, non-woven or knitted fibrous material.
- 10. A dressing as claimed in any one of claims 1 to 9 wherein layer (ii) has a thickness of 1,000 to 5,000 microns.
- 11. A dressing as claimed in any one of claims 1 to 10 wherein layer (ii) is a felt comprised of sodium alginate/calcium alginate, sodium calcium carboxymethyl cellulose, sodium zinc carboxymethyl cellulose, sodium calcium polyacrylate or sodium calcium carrageenin.
- 12. A dressing as claimed in any one of claims 1 to 11 wherein the film has an MVTR in the presence of moisture vapour alone of 2,000 to 2,500 g m⁻²24hr⁻¹.
- 13. A dressing as claimed in any one of claims 1 to 12 wherein the film has an MVTR in the presence of liquid water of 6,000 to 30,000 g m⁻²24hr⁻¹.
- 14. A dressing as claimed in any one of claims 1 to 13 wherein the film has a thickness of 30-70 microns.
- 15. A dressing as claimed in any one of claims 1 to 14 wherein the film is of a polyurethane.
- 16. A dressing as claimed in any one of claims 1 to 15 wherein an adhesive is provided on the film for bonding the latter to skin around the wound.

- 17. A dressing as claimed in claim 16 wherein the adhesive is a hydroactive adhesive.
- 18. A dressing as claimed in claim 17 wherein the adhesive is one which, as a continuous layer having a thickness of 20 microns, has an MVTR of 15.000 g m 2 24hr $^{-1}$.

PCT





International Bureau INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT) (51) International Patent Classification 6: **WO 96/13282** (11) International Publication Number: A61L 15/28, 15/60 (43) International Publication Date: 9 May 1996 (09.05.96) PCT/GB95/02535 (81) Designated States: AL, AM, AT, AU, BB, BG, BR, BY, CA, (21) International Application Number: CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LS, LT, LU, LV, MD, MG, (22) International Filing Date: 27 October 1995 (27.10.95) MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TT, UA, UG, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, (30) Priority Data: MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, 9421653.8 7 27 October 1994 (27.10.94) GB GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, LS, MW, SD, SZ, UG). (71) Applicant (for all designated States except US): INNOVATIVE TECHNOLOGIES LIMITED [GB/GB]; Road Three, Wins-**Published** ford Industrial Estate, Winsford, Cheshire CW7 3PD (GB). With international search report. Before the expiration of the time limit for amending the (72) Inventors; and claims and to be republished in the event of the receipt of (75) Inventors/Applicants (for US only): QIN, Yimin [GB/GB]; 123 Victoria Road, Northwich, Cheshire CW9 5RQ (GB). amendments. GILDING, Keith, Dennis [GB/GB]; Nepenthe, Winsford Road, Wettenhall, Winsford, Cheshire CW7 4DL (GB). (74) Agent: ATKINSON, Peter, Birch; Marks & Clerk, Sussex House, 83-85 Mosley Street, Manchester M2 3LG (GB).

(54) Title: WOUND DRESSING

(57) Abstract

A wound dressing comprises in combination (i) a first wound contact layer which preferably has a positive effect on the healing of the wound, and (ii) a second layer of greater hydrophilicity than the first layer.

WOUND DRESSING

The present invention relates to wound dressings.

For the treatment of many types of wounds, particularly medium to highly exuding wounds (e.g. 2nd and 3rd degree burns, decubitus ulcers and leg ulcers) it is necessary to ensure that bulk exudate is removed from the wound and peripheral skin to reduce or eliminate maceration. Prior art dressings have not always proved satisfactory in venting the large amount of exudate present in a wound. As such, the dressing becomes saturated and this results in maceration and excoriation. Additionally, the dressing may require to be changed relatively frequently and this is a labour intensive operation.

According to the present invention there is provided a wound dressing provided in combination

- a first wound contact layer which preferably has a positive effect on the healing of the wound, and
- (ii) a second layer of greater hydrophilicity than the first layer.

Layer (i) is designed to provide a positive action in assisting healing of the wound and may take various forms (as described later) depending on the type of wound to be treated. The provision of layer (ii) (which is of greater hydrophilicity than layer (i) ensures that exudate present in layer (i) may pass into layer (ii) so as to increase the time before layer (i) becomes saturated. Preferably the hydrophilicity of layer (ii) is at least twice, and more preferably 3 to 5 times, that of layer (i).

Layer (i) (i.e. the wound contact layer) will generally be relatively thin (e.g. 50-1000 microns) and may be such as interact positively with the wound to assist healing thereof. Thus, for example, layer (i) may be one which provides for clotting via agglutination of red cells. Alternatively, the layer may be one which is capable of debriding the wound. A further possibility is for the layer to be one which delivers a component to the wound, e.g. an ion, drug, or anti-microbial agent. Examples of the materials which may be used for layer (i) are as follows:

- (a) calcium alginate which will provide calcium ions for haemostasis;
- (b) zinc alginate to deliver zinc ions into the wound to assist healing;
- (c) silver alginate to deliver silver ions as powerful anti-microbial agents to infected wounds;
- (d) chitosan to provide haemoglutination (i.e. clotting by gelation of red cells leaving the intrinsic and extrinsic clotting cascade intact). Chitosan also appears to have some beneficial effects on contact allergies and anti-microbial activity by stimulating the oxidative attack of white cells. Chitosan has also been reported to assist healing and reduce scarring;
- (e) pectin for stimulating autolysis and wound debridement. The pectin may be provided, for example, as pectin/carboxymethyl cellulose/alginate or pectin/alginate;
 - (f) silver N,O-carboxymethyl chitosan or silver O-carboxymethyl chitosan;
- (g) a gauze material prepared as described in our earlier U.K. Patent Application No. 9415828 and incorporating silver ions for delivery to the wound;

(h) a dehydrated hydrogel, e.g. of alginate or chitosan, which is of high integrity when it picks up water.

Layer (i) may be provided as a woven, non-woven or knitted material or as a gel.

The layer may be in the form of a "rope" for deep cavities or an amorphous gel for sinuses.

Various species may be incorporated in layer (i) for delivery to the wound, e.g.

simple anti microbial agents (e.g. Zn^{2^+} and Ag^+) and metal ions which are enzyme cofactors

enzymes such as collogenase and metallo proteases such as plasmin or plasminogen which can be dosed into layer (i) to be released into the wound during healing to aid fibrinolysis and reduce scar formation

drugs, such as anti-inflammatories etc., for dermatological application.

Layer (i) will also capture proteins and growth factors from the wound, initially by adsorption and as this layer hydrates later in the healing process these proteins and growth factors will be delivered back to the healing wound.

Layer (ii) is preferably also of a woven, non-woven or knitted fibrous material, e.g. a felt.

Layer (ii) will generally have a thickness of 1000 to 5000 microns, preferably 1000 to 2500 microns and may comprise

- (a) sodium alginate/calcium alginate felt (e.g. containing 20-60% sodium);
- (b) a sodium calcium carboxymethyl cellulose felt;
- (c) a sodium zinc carboxymethyl cellulose felt;

- (d) a sodium calcium polyacrylate felt; or
- (e) a sodium calcium carrageenin felt.
- (f) an alginate/CMC felt.
- (g) carboxymethyl cellulose (CMC) felt; or
- (h) N,O-carboxymethyl chitosan (NOCC) felt.

The sodium in the above materials may be replaced by potassium.

One particular example of wound dressing in accordance with the invention comprises chitosan as layer (i) and an alginate or alginate/CMC felt as layer (ii).

As explained above, layer (ii) is of greater hydrophilicity than layer (i). The requisite hydrophilicity (rate of exudate absorption) for layer (ii) may be obtained by mixing fibres of varying sodium/calcium ratios (for felts (a), (b), (d), and (e)) and by mixing fibres of varying sodium/zinc ratios (for felt (e)). The absolute capacity of the felt for absorbing exudate may be varied by mixing fibres of varying hydrophilicity. For example the absorption capacity of felts made from CMC, polyacrylate or NOCC, all of which are powerfully hydrophilic, may be lowered by the incorporation of alginate fibres. Alternatively, materials of the requisite absorption capability may comprise alginates co-spun with other polymeric materials as disclosed in our copending U.K. Patent Application No. 9419572.

As an alternative to layers (i) and (ii) both being non-woven, it is possible for layers (i) and/or (ii) to be of other types of material (provided that layer (ii) is more hydrophilic than layer (i)). Examples of such alternative constructions are as follows.

- (1) Layer (i) is a non-woven felt and layer (ii) is a hydrogel. An example of such a dressing is one comprising a non-woven felt of chitosan (as layer (i) with a NOCC hydrated hydrogel (as layer (ii)). In such a dressing, the chitosan provides haemostatic and anti-microbial properties and the highly absorbing NOCC provides the exudate handling properties. The exclusive nature of the gel ensures that growth factors and other proteins from the wound remain in layer (i) (i.e. the chitosan layer) for ultimate delivery back to the wound. The dressing is suitable for donor sites and 2nd and 3rd degree burns. Obviously a NOCC hydrated hydrogel may be used in conjunction with other (less hydrophilic) materials as layer (i).
- (2) Layer (i) may be comprised of spun hydrocolloid including a mixture of components to produce a product which is a cross between an alginate and a hydrocolloid. Thus, for example, it is possible to spin hydrocolloids from solutions of alginate, gelatin, pectin, and CMC, e.g. in the following amounts.

Alginate	Gelatin Pectin CMC		
45	10	25 .	20
35	10	35	20

In this case, the layer (ii) may for example be a material as described in our aforementioned copending U.K. Patent Application No. 9415828, a relatively high sodium or potassium (e.g. 20-60%) calcium alginate, carboxymethyl cellulose or polyacrylic acid/alginate.

- 6 -

Layers (i) and (ii) may be joined together, e.g. by needle punching, or may be applied separately to the wound.

In a highly preferred embodiment of the invention, the dressing comprising layers (i) and (ii) is associated with a breathable film which is of increased MVTR capability in the presence of liquid water as compared to moisture vapour only. MVTR in the presence of liquid water may be measured by ASTM E96BW whereas MVTR in the presence of moisture vapour alone may be measured by ASTM E96B (water method). Preferably the value of the breathability in the presence of liquid water is at least twice and preferably at least three times that in the presence of moisture vapour alone. The value may be up to 30 or 40 times that for moisture vapour alone. Typically the film will be of a material which has an MVTR in the presence of moisture vapour alone (ASTM E96B) of 2,000 to 2,500 g m⁻² 24hr⁻¹ and an MVTR in the presence of liquid water (ASTM E96BW) in the range 6,000 to 30,000 g m⁻² 24hr⁻¹ (e.g. 6,00 to 10,000 g m⁻² 24hr⁻¹). Typically the film will have a thickness of 30-70 microns more preferably 40-60 microns, e.g. about 50 microns.

The film may for example be of polyurethane. Suitable films are available from Innovative Technologies Limited under the designations IT325, IT425 and IT625.

An adhesive will be provided on the film for bonding the latter two the skin around the wound. The adhesive is preferably a hydroactive adhesive most preferably one which, as a continuous layer having a thickness of 20 microns, has an MVTR of 15,000 g m⁻² 24hr⁻¹ using ASTM E96B. Preferably the combination of the adhesive and film is such as to provide an MVTR of 6,000 to 10,000 g m⁻² 24hr⁻¹. An example of a

suitable adhesive is a hydroactive adhesive available from Innovative Technologies under the designation ITHA.

The hydroactive adhesive may be provided as a continuous layer on the film.

The coating thickness is preferably in the range 15 to 25 microns e.g. about 20 microns.

Alternatively the adhesive may be a pressure sensitive adhesive provided as a cross-pattern to achieve 20-50% area coverage and to achieve similar MVTRs for the combination of adhesive and film of 6,000 to 10,000 g m⁻² 24hr⁻¹.

When the dressing is applied to a wound, the film will generally simply be laid over the combination of layers (i) and (ii).

In use of the dressing comprising such a film, exudate from the wound will initially be absorbed into layer (ii) and will pass therethrough until it comes into contact with the film. The breathability of the film is increased in contact with the liquid present in layer (ii), the increase being dependant on the amount of exudate present in layer (ii) (a greater amount of exudate in layer (ii) producing a greater increase in the breathability of the film). Moisture is therefore able to vent from layer (ii) via the film at a rate which is greater than the MVTR of layer (ii) which is therefore prevented from becoming saturated.

As the wound begins to dry-up during the healing process, the MVTR of the film decreases so that layer (ii) remains moist and does not dry out, thus facilitating healing.

The invention will be illustrated with reference to the following non-limiting Examples.

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Example 1

A non-woven felt made of chitosan fibres and a non-woven felt of a calcium/sodium alginate were needled together to form a two-layer dressing. The chitosan felt provides a wound contacting layer which promotes healing of the wound and also provides antimicrobial properties for the dressing. The calcium/sodium alginate felt has a high absorption capacity.

This combined dressing has the wound healing properties of the chitosan felt and the absorbency of the calcium/sodium alginate felt. By drawing the fluid away from the wound surface, the wound is kept in a relatively dry condition thereby eliminating build up of wound exudate and remove skin maceration.

Example 2

A non-woven felt of calcium alginate fibres and a non-woven felt of a calcium/sodium alginate were needled together to form a two-layer dressing. The calcium/sodium alginate contained a minimum of 10% of sodium so as to render it more absorbent than the pure calcium alginate felt.

The calcium alginate fibre was a high M fibre which gels more easily than the high G fibre. On application to a wound, the calcium alginate fibre gels to form a moist protective layer whilst excessive fluid is taken up by the calcium/sodium alginate. The wound is therefore kept in a moist healing environment whilst maceration of healthy

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skin is prevented by the removal of excessive fluid to the calcium/sodium alginate fibre (the upper layer).

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CLAIMS

- 1. A wound dressing comprises in combination
 - (i) a first wound contact layer which preferably has a positive effect on the healing of the wound, and
 - (ii) a second layer of greater hydrophilicity than the first layer.
- 2. A dressing as claimed in claim 1 wherein the hydrophilicity of layer (ii) is at least twice that of layer (i).
- 3. A dressing as claimed in claim 2 wherein the hydrophilicity of layer (ii) is 3 to 5 times that of layer (i).
- 4. A dressing as claimed in any one of claims 1 to 3 wherein layer (i) has a thickness of 50 to 1,000 microns.
- 5. A dressing as claimed in any one of claims 1 to 4 wherein layer (i) is one which provides for clotting via agglutination of red cells.
- 6. A dressing as claimed in any one of claims 1 to 4 wherein the layer (i) is one which is capable of debriding the wound.

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- 7. A dressing as claimed in any one of claims 1 to 4 wherein layer (i) delivers a component to the wound.
- 8. A dressing as claimed in any one of claims 1 to 4 wherein layer (i) comprises calcium alginate, zinc alginate, silver alginate, chitosan, pectin, silver N,O-carboxymethyl chitosan, silver O-carboxymethyl chitosan or a dehydrated hydrogel.
- 9. A dressing as claimed in any one of claims 1 to 8 wherein layer (ii) is a woven, non-woven or knitted fibrous material.
- 10. A dressing as claimed in any one of claims 1 to 9 wherein layer (ii) has a thickness of 1,000 to 5,000 microns.
- 11. A dressing as claimed in any one of claims 1 to 10 wherein layer (ii) is a felt comprised of sodium alginate/calcium alginate, sodium calcium carboxymethyl cellulose, sodium zinc carboxymethyl cellulose, sodium calcium polyacrylate or sodium calcium carrageenin.
- 12. A dressing as claimed in any one of claims 1 to 11 which is associated with a breathable film having an increased MVTR capability in the presence of liquid water as compared to moisture vapour alone.

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- 13. A dressing as claimed in claim 12 wherein the film has an MVTR in the presence of moisture vapour alone of 2,000 to 2,500 g m⁻² 24hr⁻¹.
- 14. A dressing as claimed in claim 12 or 13 wherein the film has an MVTR in the presence of liquid water of 6,000 to 30,000 g m⁻² 24hr⁻¹.
- 15. A dressing as claimed in any one of claims 11 to 15 wherein the film has a thickness of 30-70 microns.
- 16. A dressing as claimed in anyone of claims 12 to 15 wherein the film is of a polyurethane.
- 17. A dressing as claimed in any one of claims 12 to 16 wherein an adhesive is provided on the film for bonding the latter to skin around the wound.
- 18. A dressing as claimed in claim 17 wherein the adhesive is a hydroactive adhesive.
- 19. A dressing as claimed in claim 18 wherein the adhesive is one which, as a continuous layer having a thickness of 20 microns, has an MVTR of 15,000 g m⁻² 24hr⁻¹

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- 20. A dressing as claimed in any one of claims 17 to 19 where the adhesive is provided as a continuous layer.
- 21. A dressing as claimed in any one of claims 17 to 20 wherein the thickness of the adhesive is 15 to 25 microns.
- 22. The combination of a wound dressing as claimed in any one of claims 1 to 11 and a breathable film having an increased MVTR capability in the presence of liquid water as compared to moisture vapour alone.

A. CLASSIFICATION OF SUBJECT MATTER IPC 6 A61L15/28 A61L15/60

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 6 A61L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT		
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X	EP,A,O 227 955 (UNIV STRATHCLYDE) 8 July 1987 see claims; figure 1	1
A	EP,A,O 431 479 (HOECHST JAPAN) 12 June 1991 see claims	1-22
Α	EP,A,O 477 979 (SUNFIBRE CO LTD ;UNIV TOTTORI (JP)) 1 April 1992 see claims	1-22
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* Special categories of cited documents: *A* document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention		
E earlier document but published on or after the international filing date *L* document which may throw doubts on priority claim(s) or	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone		
which is cited to establish the publication date of another citation or other special reason (as specified) 'O' document referring to an oral disclosure, use, exhibition or other means 'P' document published prior to the international filing date but later than the priority date claimed	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family		
Date of the actual completion of the international search	Date of mailing of the international search report		
28 February 1996	12.03.96		
Name and mailing address of the ISA	Authorized officer		
European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl, Faxc (+ 31-70) 340-3016	ESPINOSA, M		

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.



Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP,A,O 302 536 (SQUIBB & SONS INC) 8 February 1989 see figure 1; examples	1-22

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